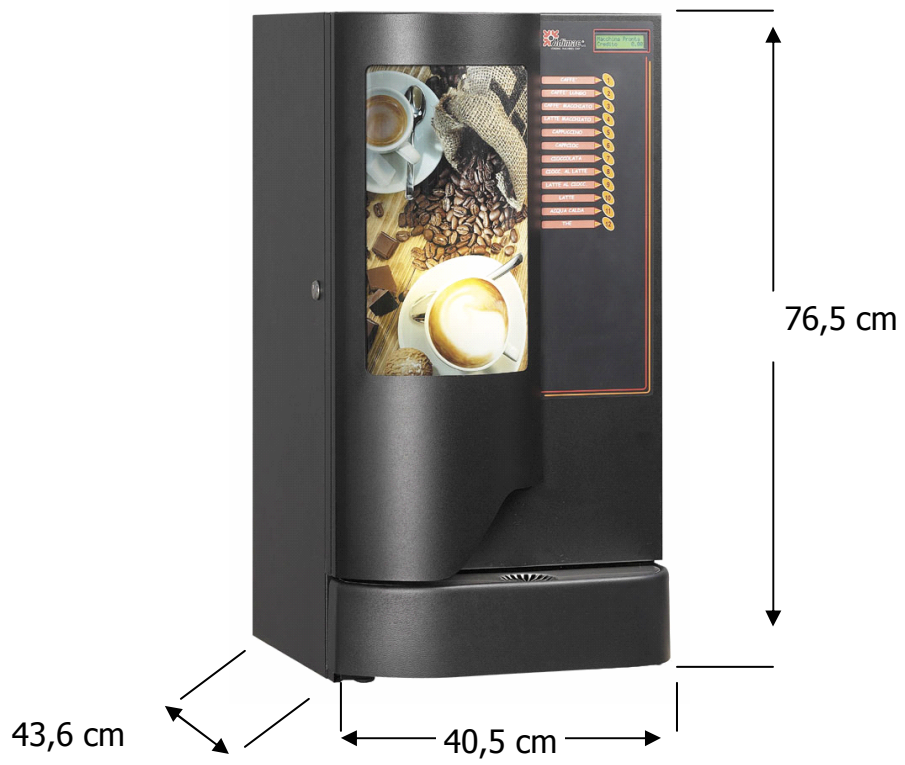


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## **GAIA PROGRAMMING MANUAL**

(ref. Chapters 13-14)

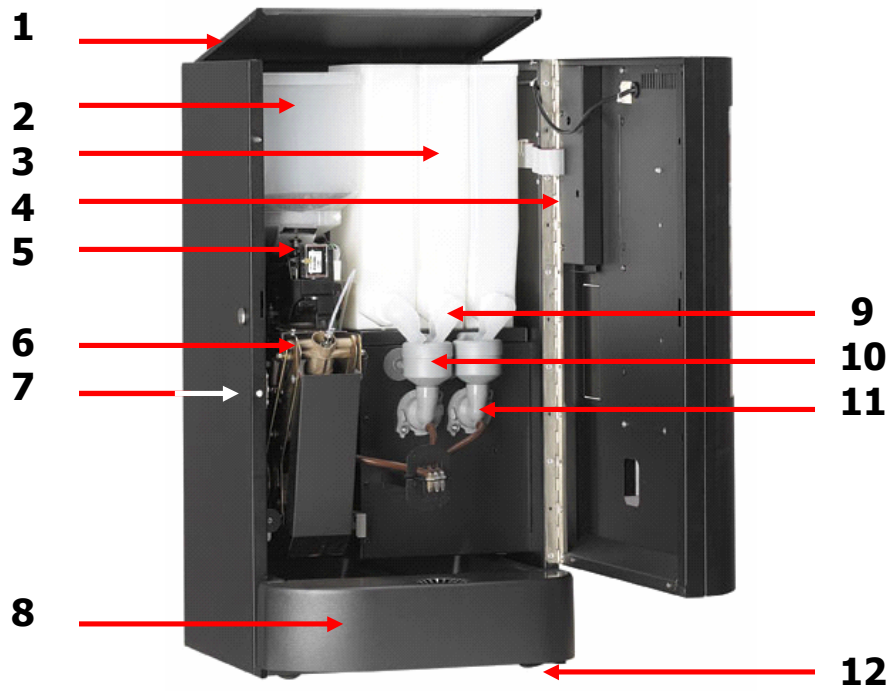
**Picture 1.**



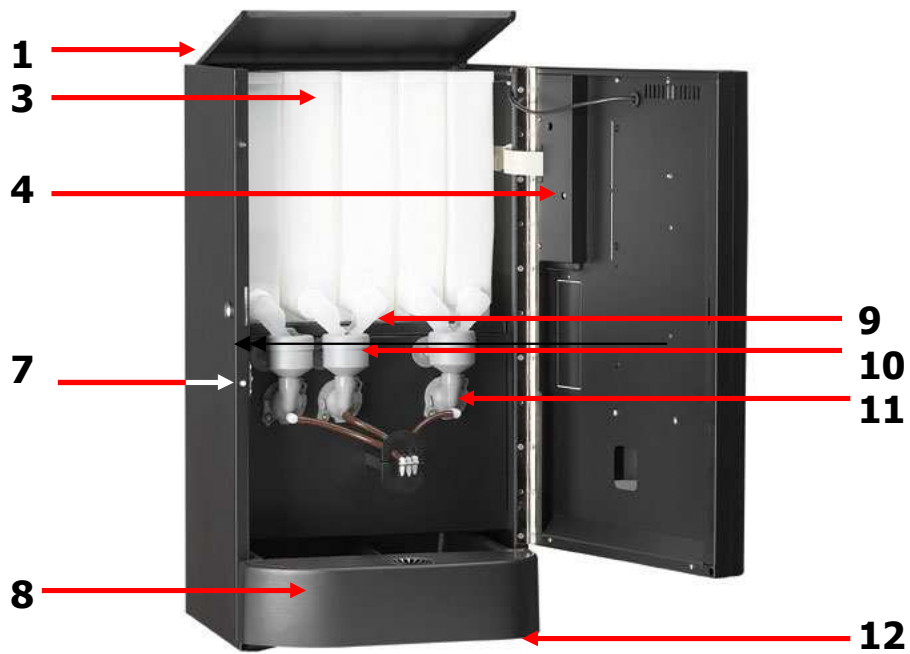
**Picture 2.**



**Picture 3 Gaia E3**



**Picture 4 Gaia S5**



## **CAPTIONS TO THE GRAPHIC SYMBOLS OF PIC. 2 PAGE 2**

- 1- LCD2x16 display
- 2- Advertising panel
- 3- Selections Keyboard
- 4- Lock
- 5- Beverage delivery Area

## **CAPTIONS TO THE GRAPHIC SYMBOLS OF PIC. 3 AND 4 PAGE 3.**

- 1- Upper door panel
- 2- Coffee beans container
- 3- Soluble container
- 4- Setting key
- 5- Coffee doser + Grinder
- 6- Coffee Group
- 7- Door micro switch
- 8- Water drip and wasted coffee tray
- 9- Central pipe
- 10- Mixer Tank
- 11- Mixer
- 12- Adjusting Feet

## **15. PROGRAMMING**

Only Technicians or Operators are allowed to set-up or to change programmed parameters. This function enables you to set the system of payment, to adjust the doses of beverages, etc... to set the machine as you prefer.

### **Enter the programming.**

To enter the setting mode, , pull the door micro-switch (see point 4 page 3) and press the programming key on the back of the keyboard. Then, with machine turned on:

- open the door of the machine
- pull the door micro-switch (see point 7 pics 3 and 4, page 3).
- wait the end of the reset.
- push the programming key (see point 4 pics 3 and 4, page 3).

On the display you will see "**INSERT PASSWORD**"

Now you can:

*Display the Boiler Temperature*

*Make a Rinsing*

*Insert Password and enter the programming menu*

### **15.1 Display the Boiler Temperature**

If you press **Key 11** the display shows the water temperature inside the boiler. This could be useful to control the proper functioning of the machine.

In this condition you can always select a beverage.

To come back to the normal condition, you must press the program key.

### **15.2 Manual rinsing.**

With "**Insert Password**" on the display, if you press the **Key 12** the machine does a rinsing of all the cups of any solubles . They will be washed one at a time with 50cc of hot water. At the end, the machine goes back to the normal condition.

We recommended making regular rinsing, to keep the machine clean and to ensure proper hygienic conditions.

### **15.3 Insert password and enter the programming.**

The default password is "**2222**" and it must be dialed by using the selection keyboard as following:

<b>Key</b>	<b>Value</b>
1	1
2	2
3	3
4	4
5	5
6	6
7	7
8	8
9	9

Once in the programming menu, you can use the following keys:

- 1: Confirm the value and go to the following parameter or menu (Enter).
- 2: Increase the value (+).
- 3: Decrease the value (-).
- 4: Exit and goes back of a parameter or menu (Esc).

#### **15.4 Main Programming Menu.**

The main programming menu is divided in 6 different areas or menu. By using key 2 (+) and 3 (-) is possible to choose the liked area and, by the key P1 (Enter) you can enter that area. The menu are:

*Sys of Payment*  
*Doses*  
*Counters*  
*Options*  
*Selling Data*  
*Set Password*

Once entered one of those menu, by using key 4 (Esc) you go back of one menu. If you press again 4 you will exit the programming.

##### **15.4.1 Sys of Payment**

By this menu you can program the payment system with parameter like way of payment, prices, operating or not of the selection key. Here after you find a list of the functions, the menu message and their description.

- 1:** Enter, confirm and go to the following parameter or menu (Enter)
- 2:** Increase the value (+).
- 3:** Decrease the value (-).
- 4:** Go back of one step

<b>Displayed Message</b>	<b>Description</b>	<b>Set up</b>
Sys of Payment	Shows the way of payment	Token* or Coin
Base Coin	It gives a value to the basic coin for prices and coin channels	From 0 to 255.
Decimal Point	This shows the number of decimal figures you want to enable.	00000 ÷ 0000,0 000,00 ÷ 00,000
Channel 1 → Coin	Shows the value accepted by the payment system on channel 1.	From 1 a 255 times the value of the Base Coin.
Channel X → Coin	Shows the value accepted by the payment System on channel X.	From 1 a 255 times the value of the Base Coin.
Channel 6 → Coin	Shows the value accepted by the payment System on channel 6.	From 1 a 255 times the value of the Base Coin.
Beverage 1 → Price	Shows the selling price of beverage 1.	From 1 a 255 times the value of the Base Coin.
Beverage X → Price	Shows the selling price of beverage X.	From 1 a 255 times the value of the Base Coin.
Beverage 12 → Price	Shows the selling price of beverage 12.	From 1 a 255 times the value of the Base Coin.
Button 1	You can disable key 1	On a Off.
Button X	You can disable key X	On a Off.
Button 12	You can disable key X	On a Off.

Hereafter you find the example of the Euro programming that is the default programming for this menu:

Base Coin:	5
Decimal Point:	000,00
Channel 1 → Coin:	0,05
Channel 1 → Coin:	0,10
Channel 1 → Coin:	0,20
Channel 1 → Coin:	0,50
Channel 1 → Coin:	1,00
Channel 1 → Coin:	2,00
Beverage 1 → Price:	0,00
Beverage X → Price:	0,00
Beverage 12 → Price:	0,00
Button 1:	On
Button X:	On
Button 12:	On

\* In case you set Payment System to TOKEN, you will see the same messages you see when you set COIN, but, in the menu "**Beverage 1,2,3,...,12 → Price**". In this menu you have to set the value to **0** if you want the beverages are delivered at no cost or you have to set to a value from **1** to **255** if you want to sell the beverages at the price of **1** token. All the other sub-menu of the Payment system menu can be set in the same way independently from the Token/Coin choice.

#### **15.4.2 Doses.**

In this menu you can select the doses of coffee, water and soluble to obtain different beverages. When the machine is new this menu is set with standard values. By this menu you can adapt the beverages to your taste.

Once in this menu, by using the key **2** and **3** is possible to select the beverage you want to change the doses. By key **1** you enter that beverage doses menu and you can modify all the parameters by key **2** and **3**. Then, by key **1** you confirm the changes made.

Hereafter, you will find a list of the key function, the messages of the Doses menu for each selection (XX means beverage number XX), the descriptions of those messages and the set-up limits:

- 1: Confirm the value and go to the following parameter or menu (Enter).
- 2: Increase the value (+).
- 3: Decrease the value (-).
- 4: Exit and goes back of a parameter or menu (Esc).

**(\* ) One asterisk = versions E2 and E3.**

**(\*\*) Two asterisk = versions S4 and S5.**

**( ) No asterisks = all the version E2, E3, S4 e S5**

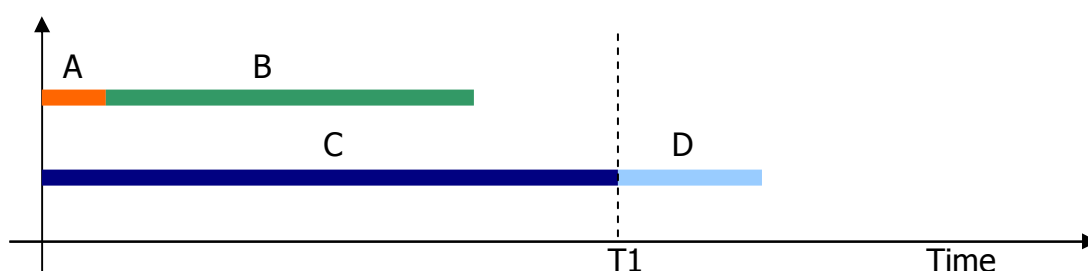
Displayed message		Description	Setting
H2O Coffee	XX	Water coffee dose for beverage XX	From 0 to 500 cc.
H2O Powder 1**	XX	Water dose for soluble 1 for beverage XX	From 0 to 500 cc.
H2O Powder 1/2*	XX	Water dose for soluble 1 and 2 beverage XX	From 0 to 500 cc.
H2O Powder 2/3**XX		Water dose for soluble 2 and 3 beverage XX	From 0 to 500 cc.
H2O Powder 3 *	XX	Water dose for soluble 3 beverage XX	From 0 to 500 cc.
H2O Powder 4**	XX	Water dose for soluble 4 beverage XX	From 0 to 500 cc.
H2O Direct	XX	Direct water dose beverage XX	From 0 to 500 cc.
T. Powder 1	XX	Soluble time 1 beverage XX	From 0 a 25,0 s.
T. Powder 2	XX	Soluble time 2 beverage XX	From 0 a 25,0 s.
T. Powder 3	XX	Soluble time 3 beverage XX	From 0 a 25,0 s.
T. Powder 4**	XX	Soluble time 4 beverage XX	From 0 a 25,0 s.
T. Coffee Pow.**	XX	Time for coffee soluble beverage XX	From 0 a 25,0 s.

### Important:

As you can see, the time to delivery the water and the powder of any soluble are programmed separately. If the time to delivery the powder is higher than the time the machine needs to delivery the water, the delivery of powder will be stopped. In other words, when the water of the doses finish (to start with the water queue if in the point 15.4.4 you set a value higher than **0**), it finishes also the delivery of the powder. This means that it could happen that it is possible to set a time for a soluble but this time could reduced by the machine.

See the following chart:

Graphic 1:

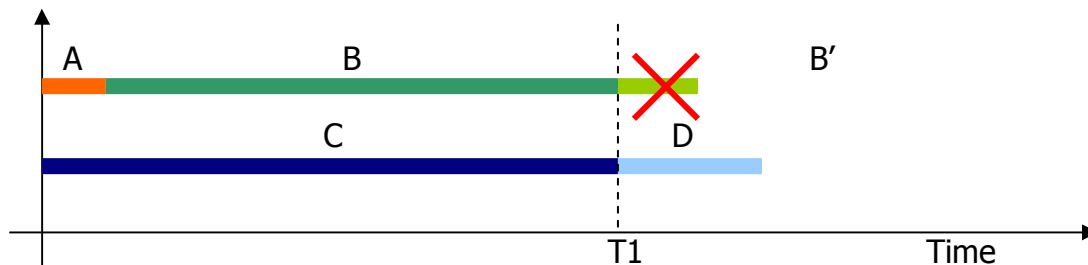


- A:** Powder delay (it is used to not to block the soluble mixer).
- B:** Soluble delivery.
- C:** Water for soluble delivery.
- D:** Delivery water queue.

T1 is the moment when the water (C) with soluble powder (B) stops coming out and the water queue starts being delivered. It is the maximum time in which the machine can delivery the programmed quantity of powder (B).

In case you the machine needs to delivery the programmed quantity of powder (B) plus the Powder delay (A) would be more than T1, the machine doesn't delivery the exceeding quantity of powder (B). See graphic 2:

Graphic 2:



### 15.4.3 Counters.

The Counters menu serves to allow the monitoring of the vending machine. You can enable the inverse-counter and you can set the starting value.

Hereafter, you find a list with the message displayed by the machine, a description of the message and the min-max setting value.

- Key 1:** Enter the menu, confirm the parameters.
- Key 2:** Increase the parameter displayed (+).
- Key 3:** Decrease the parameter displayed (-).
- Key 4:** Exit to the previous menu.

- (\* ) One asterisk = versions E2 and E3.**
- (\*\*) Two asterisk = versions S4 and S5.**
- ( ) No asterisks = all the version E2, E3, S4 e S5**

Displayed message	Description	Setting
Coffee Counter	Enable the inverse coffee counter	On ÷ Off
Coffee Number *	Value (in nr. of coffee) of the counter	from 1 to 9999
Coffee Counter **	Value (in seconds) of the counter	from 1 to 6553,0 s.

Displayed message	Description	Setting
Nr. Coffee Res.*	Nr. of coffee used as reserve by the counter	from 0 to 200
Coffee Reserve **	Quantity of coffee used as reserve by the Counter (in seconds)	from 0 to 25,0 s.
Grounds Nr. *	Max. Nr. of coffee grounds that could be Contained in the table-top base	from 0 to 250 0 = not enabled
Free Drink Count	Enable a special counter for the beverage Sold in free-vend	On ÷ Off
Display Counter	Enable the machine to display the Total life Counter when the machine is in reset phase	On ÷ Off

Hereafter you find an in-depth explanation of the terms above written:

"**COFFEE COUNTER**" is used to enable the coffee inverse-counter. This function is used when you want to stop the machine working when a certain number of coffees have been prepared or when you know how many coffees can be made after a refilling. You can use this option to know how many coffee you could prepare before the coffee is all used up.

"**COFFEE NUMBER**" \* for **Espresso** versions **E2 – E3**. This option allows you to set the starting value (from 1 to 9999) of the coffee inverse-counter (see "Coffee Counter"). When this inverse-counter gets to **0** the display will show the message "**LACK OF COFFEE**". At this point the machine stops working and you must set the starting value of COFFEE NUMBER again.

"**COFFEE COUNTER**\*\* for **Soluble** versions **S4 – S5**. This option allows you to set the starting value (from 1 to 6553.0 seconds) of the coffee inverse-counter (see "Coffee Counter"). When this inverse-counter gets to **0** the display will show the message "**LACK OF COFFEE**". At this point the machine stops working and you must set the COFFEE COUNTER\*\* again.

"**NR COFFEE RES**" \* for **Espresso** versions **E2 – E3**, is a function similar to the fuel reserve of a car. This function works only if the "**COFFEE COUNTER**" is enabled. You can set a number from **0** to **200**. When the inverse-counter gets the number you set, the display will show "**COFFEE RESERVE**".

"**COFFEE RESERVE**" \*\* for **Soluble** versions **S4 – S5**. It is a function similar to the fuel reserve of a car. This function works only if the "**COFFEE COUNTER**" is enabled. You can set a value from **0** to **25** seconds. When the inverse-counter gets the value you set, the display will show "**COFFEE RESERVE**".

"**GROUNDS NR**" \* for **Espresso** versions **E2 – E3**. This is the number of grounds which can be contained in the dump box (coffee waste box). You can set it from **0** (that means not enabled) to **250**. If you enter a number different from **0** when the inverse-counter gets to it, the display shows "**ALARM - EMPTY GROUNDS**" and the machine stops working. Now you must empty the dump box (coffee waste box) and then press and hold **key 1**, then, press **key 2** (pay attention to keep pressing key1 while you press key2) until the display message reads "**READY MACHINE**" and the machine starts working again.

"**FREE DRINKS COUNT**". Here you allowed the machine to count the beverage sold with the price set to **0**. If this option is enabled, the free drinks are counted in the counter displayed when you turn on the machine. Otherwise the total counter counts a beverage only if it is sold at any price different to **0**.

"**DISPLAY COUNTER**" Here you allowed the display to show the number of beverages prepared by the machine. This number is showed when you turn on the machine.

#### 15.4.4 Options.

In this menu it is possible to modify the working parameters of the machine and enable or disconnect the optional functions.

Hereafter, you find a list with the message displayed by the machine, a description of the message and the min-max setting value.

**Key 1:** Enter the menu, confirm the parameters.

**Key 2:** Increase the parameter displayed (+).

**Key 3:** Decrease the parameter displayed (-).

**Key 4:** Exit to the previous menu.

(\* ) **One asterisk = versions E2 and E3.**

(\*\*) **Two asterisk = versions S4 and S5.**

( ) **No asterisks = all the version E2, E3, S4 e S5**

Displayed message	Description	Setting
Language	Is the language used in programming	Italian/English/ Spanish. Italian/French/ German.
Machine Type	Machine model.	1, 2 or 3 Solubles
Set Temp Boiler	Is used to set the temp. of the water in the boiler	from 85° to 105°C
Water Refill *	Enable the water refilling in the boiler.	On ÷ Off

Displayed message	Description	Setting
Group Pause *	It's the pause after having prepared a coffee	from 0 to 10.0 s.
Powder Delay	The delay in working of the powder soluble motors after the starting of the water	from 1.0 to 5.0 s.
Int. Powder 3	Intermittence in delivery the powder from soluble 3.	From 1 to 3
Int. Powder 4 **	Intermittence in delivery the powder from soluble 4.	From 1 to 3
Int. Coffee **	Intermittence in delivery soluble coffee.	From 1 to 3
Water Queue	Water queue for solubles.	From 5 to 50 cc
Flowmeter Pulses	Volumetric counter pulses divisor.	From 1 to 4
Pre-Grind *	Enable the pre-grinding option.	On ÷ Off
Double Coffee XX *	Enable double-shot coffee on beverage number XX	On ÷ Off

Hereafter you find an in-depth explanation of the terms above written:

**“Language”**: it allows to read the messages from the menu in different languages; you can choose among Italian, English, Spanish or among Italian, German, French depending on the version of the micro-chip installed.

**“Machine Type”**: in this part you have to set the number of solubles installed in the machine; this parameter will be changed if you modify the configuration of the machine, i.e.: adding an extra soluble.

**“Set Temp. Boiler”**: with this function you can set the temperature of the water inside the boiler.

**“Water Refill”**: \* for **Espresso** versions **E2 – E3**. This enables enable the machine to replenish the l water in the boiler regularly to keep the boiler always full; the refill lasts 1 second and it is done after 10 minutes from the last beverage with coffee.

**“Group Pause”**: \* for **Espresso** versions **E2 – E3**. It's a delay between the moment when you have just finished to prepare a beverage, which includes a coffee, and the enable to prepare the following beverage.

**"Powder Delay"**: when you select a beverage prepared with a soluble, the powder is dispensed after a pause (powder delay) that allows a good mixing between powder and water and prevents the mixer bowl from becoming blocked.

**"Int. Powder 3"**: this option allows you to divide the powder delivery, in the soluble 3, in 1, 2 or 3 times. This option helps to melt the tea powder in a proper way, by dividing the powder delivered in more smaller quantities. In case you set this option to 1, the powder is delivered in a single supply.

**"Int. Powder 4"** \*\* for **Soluble** versions **S4 – S5**. This option allows you to divide the powder delivery, in the soluble 4, in 1, 2 or 3 times. This option helps to melt the powder in a proper way, by dividing the powder delivered in more smaller quantities. In case you set this option to 1, the powder is delivered in a single supply.

**"Int. Coffee"** \*\* for **Soluble** versions **S4 – S5**. This option allows you to divide the supply of soluble coffee in a maximum of three single deliveries, like the above voices, but only in version S4 and S5. In case you set this option to 1, the powder is delivered in a single supply.

**"Water Queue"**: when you select a beverage prepared with a soluble, there is queue of water after the powder falls; this is necessary to clean powder of solubles inside the mixer cups.

**"Flowmeter Pulses"**: this function is set from the manufacturer and it can't be changed. It is used to find out the exact quantity of water that is necessary to the machine to prepare the beverage in the right doses.

**"Pre-Grind"** \* for **Espresso** versions **E2 – E3**. This option allows you to enable or disable the pre-grinding function. Normally, when you select a beverage with beans the grinder grinds the right quantity of coffee, send it to the coffee-doser and, then, to the coffee brewer. In case you set the pre-grinding option to ON, the procedure is inverse. Immediately after having prepared a coffee (or any beverage that requires beans), the grinder grinds the beans for the following coffee. So, as soon as you select coffee, it is not necessary to wait for the grinding phase because the coffee is already grinded and sent to the doser. This option is used to accelerate the procedure to prepare a coffee.

**"Double Coffee XX"** \* for **Espresso** versions **E2 – E3**. It allows you to prepare a beverage with a double shot of coffee. To do it, the machine prepare two coffee in a single beverage. In the end, basically, the coffee is prepared with 16 grams of coffee instead of 8 grams.

#### **15.4.5 Date of sales.**

The counter menu allows you to monitor the quantity and the amount sold for any selection, the total number and amount sold by the machine.

Hereafter, you find a list with the message displayed by the machine and a description of the message.

**Key 1:** Enter the menu, confirm the parameters.

**Key 2:** Increase the parameter displayed (+).

**Key 3:** Decrease the parameter displayed (-).

**Key 4:** Exit to the previous menu.

Displayed Messages	Description
Counter Bev. 1	It counts the beverages prepared by selection 1
Amount Bev. 1	It shows the amount sold by selection 1
Counter Bev. X	It counts the beverages prepared by selection X
Amount Bev. X	It shows the amount sold by selection X
Total Counter:	It shows the total number of beverages prepared by the machine
Total Amount:	It shows the total amount sold by the machine

**"Amount Bev. 1,2,X"** The dates are shown using the **BASE COIN** (i.e. 0,05 cents for the Euro), so you have to multiply the date for the base coin (i.e.  $125 \times 0,005 = 6,25$  Euro)

It is not possible to modify the **TOTAL COUNTER** and **TOTAL AMOUNT**. You can only set to 0 the counters for the single beverages.

#### 15.4.6 Set Password.

In this area, it is possible to change the password to enter the programming. The default password is 2222.

Once you enter this menu, you can set a new password using the buttons 1,2,3,4,5,6,7,8,9 of the keyboard. At the end of this operation the display shows **"CONFIRM?"**. To confirm the new password, push the programming key (point 4, page 3).

#### 15.5 Fixed parameter.

For a better comprehension of the functioning of the machine, hereafter, you find a list of the fixed parameters.

**(\* ) One asterisk = versions E2 and E3.**

**(\*\*) Two asterisk = versions S4 and S5.**

**( ) No asterisks = all the version E2, E3, S4 e S5**

- Water refill after the last coffee prepared	10 min.	*
- Water refill duration	1 s.	*
- Open/Close time coffee doser electromagnete	0,5 s.	*
- Time-out coffee brewer motor	10 s.	*
- Time-out grinder.	25 s.	*
- Water quantity used to wash a single body mixer	50 cc.	
- Delay after the last beverage.	5 s.	

## **16. WARNING MESSAGES, DIAGNOSIS, FAULTS.**

### **16.1 Alarms displayed by the machine.**

This machine is equipped with mechanisms that constantly check many functions. If something irregular is detected, one of the following warning messages is displayed.

#### **"Sorry No Coffee A" \* for Espresso versions E2 – E3.**

It is displayed if the group motor is not able to reach the position within 10 sec. The machine stops the delivery of the beverage.

You can reset this message by turning off and then turning on the machine, or entering the programming (introducing the right password) and going out.

<b>Likely Reason</b>	<b>Solution</b>
Coffee Group motor damaged.	Replace it.
Coffee Group cam or micro-switch not correctly positioned.	Set it in the right position.
One of the two micro-switch that controls the rotation is broken.	Replace it.
Wiring cut off	Riconnect it.
The main board doesn't work.	Send it to Adimac.

#### **"Sorry No Coffee B".**

It is displayed when, during the delivery of a beverage, the volumetric counter doesn't count at least 4cc of water in the first 10 sec. The delivery of the beverage is stopped. You can reset it by entering the programming (introducing the right password) and going out.

**IMPORTANT: in case this message is displayed, you can check if anything blocks the mix container.**

<b>Likely Reason</b>	<b>Solution</b>
Lack of water from the main water supply or in the water tank.	Riconnect to the tube to the main water supply or re-fill the water tank.
Main water supply filter stuffed up.	Replace it.
Pressure regulator closed, stuffed up or broken.	Set the pressure regulator or replace it if it doesn't work.
The water pump doesn't work.	Check the wiring or replace the pump if it is faulty.
The volumetric counter doesn't send the count signal to the main-board.	Check the wiring or replace the volumetric counter if it is faulty.
The electrovalve is faulty.	Replace it.
Wiring cut off	Riconnect it.
The main board doesn't work.	Send it to Adimac.

### **"Sorry No Coffee C".**

It is displayed when the temperature sensor is in short-circuit or if the circuit is open. When you turn on the machine, this alarm is disabled for 60 seconds.

If the alarm is displayed, the boiler heating element is disabled. Once you solved the problem, you can reset the alarm by entering the programming (using the right password) and going out.

<b>Likely Reason</b>	<b>Solution</b>
Faulty temperature sensor.	Replace it.
Wiring cut off	Reconnect it.
The main board doesn't work.	Send it to Adimac.

### **"Sorry No Coffee D" \* for Espresso versions E2 – E3.**

It is displayed if the grinder is not able to grind the exact quantity of coffee within 25 seconds. The delivery of the beverage is stopped. You can reset it by entering the programming (introducing the right password) and going out.

<b>Likely Reason</b>	<b>Solution</b>
Grinder stuck.	Dismantle the grinder and eliminate what is blocking it.
The grinder doesn't work.	1. If a brush is worn out, replace it. 2. If the motor is burned, replace it.
The grinder works but doesn't grind.	Replace the grindstones.
The grinder works but in the wrong direction.	Invert the wires.
The coffee doser let the coffee go around because the doser doesn't close properly.	Replace it.
The coffee doser micro-switch doesn't work.	Replace it.
Wiring cut off	Reconnect it.
The main board doesn't work.	Send it to Adimac.

### **"Sorry No Coffee E".**

It is displayed, if it is enabled in the programming menu, when the coffee decoupler gets to zero (the machine has prepared the exact number of coffee set in "COFFEE COUNTER" in the COUNTERS menu (see point 15.4.3)).

It can be reset by setting a value bigger than 0 in the COUNTERS menu.

### **"Empty Grounds" \* for Espresso versions E2 – E3.**

It is displayed, if enabled in the programming menu, when the set coffee grounds number (set in the "GROUNDS NR" menu, point 15.4.3) has been reached.

You can reset the alarm by pushing key 2 while pushing key 1.

## 16.2 Other problems.

<b>PROBLEM</b>	<b>LIKELY REASON</b>	<b>SOLUTION</b>
It is not possible to turn on the machine (no one part of the machine is power supplied).	<ol style="list-style-type: none"> <li>1. No power supply.</li> <li>2. The power supply cable not connected or damaged.</li> <li>3. The main fuse protection burned. (nr. 7 pic. 2 page 2).</li> <li>4. The main switch is damaged. (nr. 6 pic. 2 page 2).</li> </ol>	<ol style="list-style-type: none"> <li>1. Ripristinare la tensione.</li> <li>2. Connetterlo/Sostituirlo.</li> <li>3. Replace it.</li> <li>4. Replace it.</li> </ol>
The light on the advertising panel is tuned on but the display is not working.	<ol style="list-style-type: none"> <li>1. The main-board fuse is burned.</li> <li>2. The door micro-switch is damaged.</li> <li>3. The display flat cable is disconnected or damaged.</li> <li>4. The display is damaged.</li> <li>5. The main-board is damaged.</li> </ol>	<ol style="list-style-type: none"> <li>1. Replace it.</li> <li>2. Replace it.</li> <li>3. Riconnect it/ Replace it.</li> <li>4. Replace it.</li> <li>5. Send it to Adimac.</li> </ol>
The machine is turned on, you select a soluble beverage but only water is coming out.	<ol style="list-style-type: none"> <li>1. One or more powder canisters are empty.</li> <li>2. There is an error in the programming.</li> <li>3. One or more soluble motors is not working.</li> <li>4. The wiring cut off.</li> <li>5. The main-board is damaged.</li> </ol>	<ol style="list-style-type: none"> <li>1. Fill with products.</li> <li>2. Enter the doses menu and set the right doses.</li> <li>3. Replace it.</li> <li>4. Riconnect it.</li> <li>5. Send to Adimac.</li> </ol>
While selecting a beverage with coffee bean only water is coming out.	<ol style="list-style-type: none"> <li>1. The coffee doser micro-switch is damaged.</li> <li>2. The main-board is damaged.</li> </ol>	<ol style="list-style-type: none"> <li>1. Replace it.</li> <li>2. Send to Adimac .</li> </ol>
The beverage comes out the cup.	<ol style="list-style-type: none"> <li>1. There is an error in the programmed doses.</li> <li>2. The main-board is damaged.</li> </ol>	<ol style="list-style-type: none"> <li>1. Enter the doses menu and set the right doses.</li> <li>2. Send to Adimac.</li> </ol>